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Hydrogen tank

A **Hydrogen tank** (other names- cartridge or canister) is used for hydrogen storage.^{[1][2][3]} The first type IV hydrogen tanks for compressed hydrogen at 700 bars (70 MPa; 10,000 psi) were demonstrated in 2001, the first fuel cell vehicles on the road with type IV tanks are the Toyota FCHV, Mercedes-Benz F-Cell and the GM HydroGen4.



A Hydrogen tank on a Honda FCX platform

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Low-pressure tanks

Various applications have allowed the development of different H₂ storage scenarios. Recently, the Hy-Can^[4] consortium has introduced a small one liter, 10 bars (1.0 MPa; 150 psi) format. Horizon Fuel Cells is now selling a refillable 3 megapascals (30 bar; 440 psi) metal hydride form factor for consumer use called HydroStik.^[5]

Type I

- Metal tank (steel/aluminum)
- Approximate maximum pressure, aluminum 175 bars (17.5 MPa; 2,540 psi), steel 200 bars (20 MPa; 2,900 psi).

Type II

- Metal tank (aluminum) with filament windings like glass fiber/aramid or carbon fiber around the metal cylinder.^[6] See composite overwrapped pressure vessel.
- Approximate maximum pressure, aluminum/glass 263 bars (26.3 MPa; 3,810 psi), steel/carbon or aramide 299 bars (29.9 MPa; 4,340 psi).

Type III

- Tanks made from composite material, fiberglass/aramid or carbon fiber with a metal liner (aluminum or steel). See metal matrix composite.
- Approximate maximum pressure, aluminum/glass 305 bars (30.5 MPa; 4,420 psi), aluminum/aramide 438 bars (43.8 MPa; 6,350 psi), aluminium/ carbon 700 bars (70 MPa; 10,000 psi).

Type IV

- Composite tanks such of carbon fiber with a polymer liner (thermoplastic). See rotational molding and fibre-reinforced plastic.
- Approximate maximum pressure 700 bars (70 MPa; 10,000 psi).^[7]

Type V

- All-composite, linerless Type V tank. CTD has built the first prototype tank for testing January 1, 2014.^{[8][9]}

Tank testing and safety considerations

In accordance with ISO/TS 15869 (revised):

- Burst test: the pressure at which the tank bursts, typically more than 2x the working pressure.
- Proof pressure: the pressure at which the test will be executed, typically above the working pressure.
- Leak test or permeation test,^[10] in NmL/hr/L (Normal liter of H₂/time in hr/volume of the tank.
- Fatigue test, typically several thousand cycles of charging/emptying.
- Bonfire test where the tank is exposed to an open fire.
- Bullet test where live ammunition is fired at the tank.

Actual Standard EC 79/2009

- U.S Department of Energy maintains a hydrogen safety best practices site with a lot of information about tanks and piping.^[11] They dryly observe "Hydrogen is a very small molecule with low viscosity, and therefore prone to leakage."^[12]

Metal hydride storage tank

Magnesium hydride

Using magnesium^[13] for hydrogen storage, a safe but weighty reversible storage technology. Typically the pressure requirement are limited to 10 bars (1.0 MPa; 150 psi). The charging process generates heat whereas the discharge process will require some heat to release the H₂ contained in the storage material. To activate those type of hydrides, at the



Hydrogen tanks for the Toyota Mirai.

current state of development you need to reach approximately 300 °C (572 °F).^[14]^[15]^[16]

Other hydrides

See also [sodium aluminium hydride](#)

Research

- 2008 - Japan, a clay-based film sandwiched between prepregs of CFRP.^[17]

See also

- [Cascade storage system](#)
- [Compressed hydrogen tube trailer](#)
- [Cryo-adsorption](#)
- [Gas cylinder](#)
- [Hydrogen compressor](#)
- [Hydrogen safety](#)
- [Hydrogen technologies](#)
- [Hydrogen economy](#)
- [Liquid hydrogen](#)
- [Liquid hydrogen tank truck](#)
- [Sodium aluminium hydride](#)
- [Magnesium hydride](#)
- [Pressure regulator](#)

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External links

- [Hydrogen Composite Tank Program](https://web.archive.org/web/20060926152646/http://www1.eere.energy.gov/hydrogenandfuelcells/pdfs/32405b27.pdf) (<https://web.archive.org/web/20060926152646/http://www1.eere.energy.gov/hydrogenandfuelcells/pdfs/32405b27.pdf>)
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